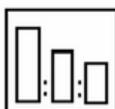


SIKKENS SINGLE STAGE



Mezcla	SIKKENS MONOCAPA		Endurecedor HS 2 PACK		HIGH PERFORMANCE	
	ML	GMS	ML	GMS	ML	GMS
10	6.0	6.6	3.0	3.0	0.6	0.5
20	12.0	13.2	6.0	6.0	1.2	1.1
30	18.0	19.8	9.0	9.0	1.8	1.6
40	24.0	26.4	12.0	12.0	2.4	2.2
50	30.0	33.0	15.0	15.0	3.0	2.7
60	36.0	39.6	18.0	18.0	3.6	3.2
70	42.0	46.2	21.0	21.0	4.2	3.8
80	48.0	52.8	24.0	24.0	4.8	4.3
90	54.0	59.4	27.0	27.0	5.4	4.9
100	60.0	66.0	30.0	30.0	6.0	5.4
120	72.0	79.2	36.0	36.0	7.2	6.5
140	84.0	92.4	42.0	42.0	8.4	7.6
160	96.0	105.6	48.0	48.0	9.6	8.6
180	108.0	118.8	54.0	54.0	10.8	9.7
200	120.0	132.0	60.0	60.0	12.0	10.8
250	150.0	165.0	75.0	75.0	15.0	13.5
300	180.0	198.0	90.0	90.0	18.0	16.2
350	210.0	231.0	105.0	105.0	21.0	18.9
400	240.0	264.0	120.0	120.0	24.0	21.6
450	270.0	297.0	135.0	135.0	27.0	24.3
500	300.0	330.0	150.0	150.0	30.0	27.0
550	330.0	363.0	165.0	165.0	33.0	29.7
600	360.0	396.0	180.0	180.0	36.0	32.4
650	390.0	429.0	195.0	195.0	39.0	35.1
700	420.0	462.0	210.0	210.0	42.0	37.8
750	450.0	495.0	225.0	225.0	45.0	40.5
800	480.0	528.0	240.0	240.0	48.0	43.2
900	540.0	594.0	270.0	270.0	54.0	48.6
1000	600.0	660.0	300.0	300.0	60.0	54.0



100 Partes de Autobase Plus Color de Una Etapa
 50 Partes de Sikkens Autoclear HS 2 Pck+ Endurecedor PC 2 Pack
 10 partes de Sikkens Reductor de Alto Rendimiento



Nota: Sera importante la exactitud de peso en cada uno de los componentes
 Recuerde mezclar al adicionar cada producto



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 Recubrimientos



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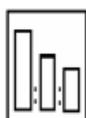


Teléfonos:
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Sikkens Single Stage



Mezcla	SIKKENS		Endurecedor HS		HIGH PERFORMACE		EXTRA TOP	
	ML	GMS	ML	GMS	ML	GMS	ML	GMS
10	6.0	6.6	3.0	3.0	0.6	0.5	0.15	0.15
20	12.0	13.2	6.0	6.0	1.2	1.1	0.30	0.30
30	18.0	19.8	9.0	9.0	1.8	1.6	0.44	0.44
40	24.0	26.4	12.0	12.0	2.4	2.2	0.59	0.59
50	30.0	33.0	15.0	15.0	3.0	2.7	0.74	0.74
60	36.0	39.6	18.0	18.0	3.6	3.2	0.89	0.89
70	42.0	46.2	21.0	21.0	4.2	3.8	1.04	1.04
80	48.0	52.8	24.0	24.0	4.8	4.3	1.18	1.18
90	54.0	59.4	27.0	27.0	5.4	4.9	1.33	1.33
100	60.0	66.0	30.0	30.0	6.0	5.4	1.48	1.48
120	72.0	79.2	36.0	36.0	7.2	6.5	1.77	1.77
140	84.0	92.4	42.0	42.0	8.4	7.6	2.07	2.07
160	96.0	105.6	48.0	48.0	9.6	8.6	2.37	2.37
180	108.0	118.8	54.0	54.0	10.8	9.7	2.66	2.66
200	120.0	132.0	60.0	60.0	12.0	10.8	2.96	2.96
250	150.0	165.0	75.0	75.0	15.0	13.5	3.70	3.70
300	180.0	198.0	90.0	90.0	18.0	16.2	4.44	4.44
350	210.0	231.0	105.0	105.0	21.0	18.9	5.18	5.18
400	240.0	264.0	120.0	120.0	24.0	21.6	5.92	5.92
450	270.0	297.0	135.0	135.0	27.0	24.3	6.66	6.66
500	300.0	330.0	150.0	150.0	30.0	27.0	7.40	7.40
550	330.0	363.0	165.0	165.0	33.0	29.7	8.13	8.13
600	360.0	396.0	180.0	180.0	36.0	32.4	8.87	8.87
650	390.0	429.0	195.0	195.0	39.0	35.1	9.61	9.61
700	420.0	462.0	210.0	210.0	42.0	37.8	10.35	10.35
750	450.0	495.0	225.0	225.0	45.0	40.5	11.09	11.09
800	480.0	528.0	240.0	240.0	48.0	43.2	11.83	11.83
900	540.0	594.0	270.0	270.0	54.0	48.6	13.31	13.31
1000	600.0	660.0	300.0	300.0	60.0	54.0	14.79	14.79



100 Partes de Autobase Plus Color de Una Etapa
 50 Partes de Sikkens Autoclear HS 2 Pcak+ Endurecedor PC 2 Pack
 10 partes de Sikkens Reductor de Alto Rendimiento



Utilizar protección respiratoria adecuada
 CEMSA recomienda el uso de mascarilla de aire fresco



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SIKKENS AUTOCLEAT MIX & MATT



Mezcla	SIKKENS AUTOCLEAR MIX & MATT		MIX & MATT HARDENER		MIX & MATT REDUCER	
	ML	GMS	ML	GMS	ML	GMS
10	5.0	6.0	2.0	2.1	3.0	2.8
20	10.0	12.0	4.0	4.2	6.0	5.5
30	15.0	18.0	6.0	6.3	9.0	8.3
40	20.0	24.0	8.0	8.4	12.0	11.0
50	25.0	30.0	10.0	10.5	15.0	13.8
60	30.0	36.0	12.0	12.6	18.0	16.6
70	35.0	42.0	14.0	14.7	21.0	19.3
80	40.0	48.0	16.0	16.8	24.0	22.1
90	45.0	54.0	18.0	18.9	27.0	24.8
100	50.0	60.0	20.0	21.0	30.0	27.6
120	60.0	72.0	24.0	25.2	36.0	33.1
140	70.0	84.0	28.0	29.4	42.0	38.6
160	80.0	96.0	32.0	33.6	48.0	44.2
180	90.0	108.0	36.0	37.8	54.0	49.7
200	100.0	120.0	40.0	42.0	60.0	55.2
250	125.0	150.0	50.0	52.5	75.0	69.0
300	150.0	180.0	60.0	63.0	90.0	82.8
350	175.0	210.0	70.0	73.5	105.0	96.6
400	200.0	240.0	80.0	84.0	120.0	110.4
450	225.0	270.0	90.0	94.5	135.0	124.2
500	250.0	300.0	100.0	105.0	150.0	138.0
550	275.0	330.0	110.0	115.5	165.0	151.8
600	300.0	360.0	120.0	126.0	180.0	165.6
650	325.0	390.0	130.0	136.5	195.0	179.4
700	350.0	420.0	140.0	147.0	210.0	193.2
750	375.0	450.0	150.0	157.5	225.0	207.0
800	400.0	480.0	160.0	168.0	240.0	220.8
900	450.0	540.0	180.0	189.0	270.0	248.4
1000	500.0	600.0	200.0	210.0	300.0	276.0

Gloss Level	60° Gloss Achieved	Autoclear Mix & Matt Low Gloss Clearcoat (Weight)	Autoclear Mix & Matt Semi-Gloss Clearcoat (Weight)
M1 - Low Gloss	5 - 10	100 parts	0 parts
M2	10 - 15	80 parts	20 parts
M3	25 - 30	50 parts	50 parts
M4	40 - 45	20 parts	80 parts
M5 - Semi-Gloss	80 - 85	0 parts	100 parts



Utilizar protección respiratoria adecuada



CEMSA recomienda el uso de mascarilla de aire fresco

 100 Parts by volume Autoclear Mix & Matt Clearcoat
 40 Parts by volume Autoclear Mix & Matt Hardener
 60 Parts by volume Autoclear Mix & Matt Reducer Standard or Reducer Slow

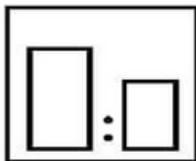


Interthane 990



MEZCLA
ML
100
200
300
400
500
600
700
800
900
1000
1200
1400
1600
1800
2000
2500
3000
3500
4000
4500
5000
5500
6000
6500
7000
7500
8000
9000
10000

Interthane 990 Parte A	Interthane 990 Parte B	Thinner 056	Acelerador
ML	ML	ML	ML
75.0	12.5	12.5	1.60
150.0	25.0	25.0	3.20
225.0	37.5	37.5	4.80
300.0	50.0	50.0	6.40
375.0	62.5	62.5	8.00
450.0	75.0	75.0	9.60
525.0	87.5	87.5	11.20
600.0	100.0	100.0	12.80
675.0	112.5	112.5	14.40
750.0	125.0	125.0	16.00
900.0	150.0	150.0	19.20
1050.0	175.0	175.0	22.40
1200.0	200.0	200.0	25.60
1350.0	225.0	225.0	28.80
1500.0	250.0	250.0	32.00
1875.0	312.5	312.5	40.00
2250.0	375.0	375.0	48.00
2625.0	437.5	437.5	56.00
3000.0	500.0	500.0	64.00
3375.0	562.5	562.5	72.00
3750.0	625.0	625.0	80.00
4125.0	687.5	687.5	88.00
4500.0	750.0	750.0	96.00
4875.0	812.5	812.5	104.00
5250.0	875.0	875.0	112.00
5625.0	937.5	937.5	120.00
6000.0	1000.0	1000.0	128.00
6750.0	1125.0	1125.0	144.00
7500.0	1250.0	1250.0	160.00



Interthane 990
6 -Parte A
1- Parte B

Nota: Sera importante la exactitud en cada uno de los componentes
Recuerde mezclar al adicionar cada producto

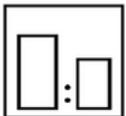


Utilizar protección respiratoria adecuada
CEMSA recomienda el uso de mascarilla de aire fresco

SIKKENS AUTO CLEAR HS 2PACK FAST/SLOW



MEZCLA	SIKKENS AUTO CLEAR HS 2PACK FAST/SLOW		HARDENER HS 2 PACK		EXTRA TOP	
	ML	GMS	ML	GMS	ML	GMS
10	6.6	7.3	3.3	3.3	0.15	0.13
20	13.2	13.2	6.6	6.6	0.30	0.26
30	19.8	19.8	9.9	9.9	0.44	0.39
40	26.4	26.4	13.2	13.2	0.59	0.51
50	33.0	33.0	16.5	16.5	0.74	0.64
60	39.6	39.6	19.8	19.8	0.89	0.77
70	46.2	46.2	23.1	23.1	1.04	0.90
80	52.8	52.8	26.4	26.4	1.18	1.03
90	59.4	59.4	29.7	29.7	1.33	1.16
100	66.0	66.0	33.0	33.0	1.48	1.29
120	79.2	79.2	39.6	39.6	1.77	1.54
140	92.4	92.4	46.2	46.2	2.07	1.80
160	105.6	105.6	52.8	52.8	2.37	2.06
180	118.8	118.8	59.4	59.4	2.66	2.32
200	132.0	132.0	66.0	66.0	2.96	2.57
250	165.0	165.0	82.5	82.5	3.70	3.22
300	198.0	198.0	99.0	99.0	4.44	3.86
350	231.0	231.0	115.5	115.5	5.18	4.50
400	264.0	264.0	132.0	132.0	5.92	5.15
450	297.0	297.0	148.5	148.5	6.66	5.79
500	330.0	330.0	165.0	165.0	7.40	6.43
550	363.0	363.0	181.5	181.5	8.13	7.08
600	396.0	396.0	198.0	198.0	8.87	7.72
650	429.0	429.0	214.5	214.5	9.61	8.36
700	462.0	462.0	231.0	231.0	10.35	9.01
750	495.0	495.0	247.5	247.5	11.09	9.65
800	528.0	528.0	264.0	264.0	11.83	10.29
900	594.0	594.0	297.0	297.0	13.31	11.58
1000	660.0	660.0	330.0	330.0	14.79	12.87



100:50
Autoclear HS + 2 PK Fast/Slow Autoclear HS +
2 PK Hardener

Nota: Sera importante la exactitud de peso en cada uno de los componentes



Utilizar protección respiratoria adecuada
CEMSA recomienda el uso de mascarilla de aire fresco



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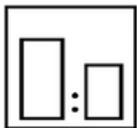
Teléfonos:
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SIKKENS AUTO CLEAR PC



SIKKENS AUTO CLEAR PC 2PACK FAST/SLOW		HARDENER PC 2 PACK		EXTRA TOP	
ML	GMS	ML	GMS	ML	GMS
6.7	6.5	3.3	3.2	0.15	0.15
13.3	13.0	6.7	6.4	0.30	0.30
20.0	19.5	10.0	9.6	0.44	0.44
26.6	26.0	13.3	12.8	0.59	0.59
33.3	32.5	16.7	16.0	0.74	0.74
40.0	39.0	20.0	19.2	0.89	0.89
46.6	45.5	23.3	22.4	1.04	1.04
53.3	52.0	26.6	25.6	1.18	1.18
59.9	58.5	30.0	28.8	1.33	1.33
66.6	65.0	33.3	32.0	1.48	1.48
79.9	78.0	40.0	38.4	1.77	1.77
93.2	91.0	46.6	44.8	2.07	2.07
106.6	104.0	53.3	51.2	2.37	2.37
119.9	117.0	59.9	57.6	2.66	2.66
133.2	130.0	66.6	64.0	2.96	2.96
166.5	162.5	83.3	80.0	3.70	3.70
199.8	195.0	99.9	96.0	4.44	4.44
233.1	227.5	116.6	112.0	5.18	5.18
266.4	260.0	133.2	128.0	5.92	5.92
299.7	292.5	149.9	144.0	6.66	6.66
333.0	325.0	166.5	160.0	7.40	7.40
366.3	357.5	183.2	176.0	8.13	8.13
399.6	390.0	199.8	192.0	8.87	8.87
432.9	422.5	216.5	208.0	9.61	9.61
466.2	455.0	233.1	224.0	10.35	10.35
499.5	487.5	249.8	240.0	11.09	11.09
532.8	520.0	266.4	256.0	11.83	11.83
599.4	585.0	299.7	288.0	13.31	13.31
666.0	650.0	333.0	320.0	14.79	14.79



100:50
Autoclear PC Production o Autoclear PC Standard
Autoclear PC Hardener

Nota: Sera importante la exactitud de peso en cada uno de los componentes
Recuerda: mezclar al adicionar cada producto



Utilizar protección respiratoria adecuada
CEMSA recomienda el uso de mascarilla de aire fresco



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Recubrimientos



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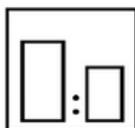
Teléfonos:
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LESONAL PRO AIR CLEAR 2 PACK



AkzoNobel

MEZCLA	LESONAL PRO AIR CLEAR 2PACK FAST/SLOW		HARDENER PRO AIR 2 PACK		EXTRA TOP	
	ML	GMS	ML	GMS	ML	GMS
10	6.7	7.3	3.3	3.3	0.15	0.13
20	13.3	14.7	6.7	6.7	0.30	0.26
30	20.0	22.0	10.0	10.0	0.44	0.39
40	26.6	29.3	13.3	13.3	0.59	0.51
50	33.3	36.6	16.7	16.7	0.74	0.64
60	40.0	44.0	20.0	20.0	0.89	0.77
70	46.6	51.3	23.3	23.3	1.04	0.90
80	53.3	58.6	26.6	26.6	1.18	1.03
90	59.9	65.9	30.0	30.0	1.33	1.16
100	66.6	73.3	33.3	33.3	1.48	1.29
120	79.9	87.9	40.0	40.0	1.77	1.54
140	93.2	102.6	46.6	46.6	2.07	1.80
160	106.6	117.2	53.3	53.3	2.37	2.06
180	119.9	131.9	59.9	59.9	2.66	2.32
200	133.2	146.5	66.6	66.6	2.96	2.57
250	166.5	183.2	83.3	83.3	3.70	3.22
300	199.8	219.8	99.9	99.9	4.44	3.86
350	233.1	256.4	116.6	116.6	5.18	4.50
400	266.4	293.0	133.2	133.2	5.92	5.15
450	299.7	329.7	149.9	149.9	6.66	5.79
500	333.0	366.3	166.5	166.5	7.40	6.43
550	366.3	402.9	183.2	183.2	8.13	7.08
600	399.6	439.6	199.8	199.8	8.87	7.72
650	432.9	476.2	216.5	216.5	9.61	8.36
700	466.2	512.8	233.1	233.1	10.35	9.01
750	499.5	549.5	249.8	249.8	11.09	9.65
800	532.8	586.1	266.4	266.4	11.83	10.29
900	599.4	659.3	299.7	299.7	13.31	11.58
1000	666.0	732.6	333.0	333.0	14.79	12.87



100:50
ProAir Clear 2 Pack Fast de Lesonal o ProAir Clear 2 Pack Slow de Lesona
Lesonal ProAir Clear Hardener

Nota: Sera importante la exactitud de peso en cada uno de los componentes
Recuerda: mezclar al adicionar cada producto



Utilizar protección respiratoria adecuada
CEMSA recomienda el uso de mascarilla de aire fresco



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Recubrimientos



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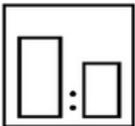


Teléfonos:
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SIKKENS AUTO SURFACER RAPID COMO RELLENO



MEZCLA	SIKKENS AUTOSURFACER RAPID DARK/ LIGTH		AUTOSURFACER RAPID HARDENER	
	ML	GMS	ML	GMS
10	6.7	9.9	3.3	2.9
20	13.3	19.8	6.7	5.8
30	20.0	29.7	10.0	8.7
40	26.6	39.6	13.3	11.6
50	33.3	49.5	16.7	14.5
60	40.0	59.4	20.0	17.4
70	46.6	69.3	23.3	20.3
80	53.3	79.2	26.6	23.2
90	59.9	89.1	30.0	26.1
100	66.6	99.0	33.3	29.0
120	79.9	118.8	40.0	34.8
140	93.2	138.6	46.6	40.6
160	106.6	158.4	53.3	46.4
180	119.9	178.2	59.9	52.2
200	133.2	198.0	66.6	58.0
250	166.5	247.5	83.3	72.5
300	199.8	297.0	99.9	87.0
350	233.1	346.5	116.6	101.5
400	266.4	396.0	133.2	116.0
450	299.7	445.5	149.9	130.5
500	333.0	495.0	166.5	145.0
550	366.3	544.5	183.2	159.5
600	399.6	594.0	199.8	174.0
650	432.9	643.5	216.5	188.5
700	466.2	693.0	233.1	203.0
750	499.5	742.5	249.8	217.5
800	532.8	792.0	266.4	232.0
900	599.4	891.0	299.7	261.0
1000	666.0	990.0	333.0	290.0



100:50
100 Autoclear Rapid+
50 Autoclear Rapid Hardener/P Hardeners

Nota: Sera importante la exactitud de peso en cada uno de los componentes
Recuerda: mezclar al adicionar cada producto



Utilizar protección respiratoria adecuada
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Recubrimientos



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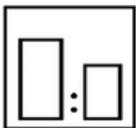
Teléfonos:
35368988
35369458

SIKKENS AUTO SURFACER RAPID COMO SELLADOR



MEZCLA
ML
10
20
30
40
50
60
70
80
90
100
120
140
160
180
200
250
300
350
400
450
500
550
600
650
700
750
800
900
1000

SIKKENS AUTOSURFACER RAPID DARK LIGHT		AUTOSURFACER RAPID HARDENER		HIGH PERFORMANCE REDUCER	
ML	GMS	ML	GMS	ML	GMS
6.7	9.9	3.3	2.9	2.7	2.1
13.3	19.8	6.7	5.8	5.3	4.2
20.0	29.7	10.0	8.7	8.0	6.3
26.6	39.6	13.3	11.6	10.7	8.4
33.3	49.5	16.7	14.5	13.3	10.5
40.0	59.4	20.0	17.4	16.0	12.6
46.6	69.3	23.3	20.3	18.6	14.7
53.3	79.2	26.6	23.2	21.3	16.8
59.9	89.1	30.0	26.1	24.0	18.9
66.6	99.0	33.3	29.0	26.6	21.0
79.9	118.8	40.0	34.8	32.0	25.2
93.2	138.6	46.6	40.6	37.3	29.4
106.6	158.4	53.3	46.4	42.6	33.6
119.9	178.2	59.9	52.2	48.0	37.8
133.2	198.0	66.6	58.0	53.3	42.0
166.5	247.5	83.3	72.5	66.6	52.5
199.8	297.0	99.9	87.0	79.9	63.0
233.1	346.5	116.6	101.5	93.2	73.5
266.4	396.0	133.2	116.0	106.6	84.0
299.7	445.5	149.9	130.5	119.9	94.5
333.0	495.0	166.5	145.0	133.2	105.0
366.3	544.5	183.2	159.5	146.5	115.5
399.6	594.0	199.8	174.0	159.8	126.0
432.9	643.5	216.5	188.5	173.2	136.5
466.2	693.0	233.1	203.0	186.5	147.0
499.5	742.5	249.8	217.5	199.8	157.5
532.8	792.0	266.4	232.0	213.1	168.0
599.4	891.0	299.7	261.0	239.8	189.0
666.0	990.0	333.0	290.0	266.4	210.0



100 Autoclear Rapid
50 Autoclear Rapid Hardener/P Hardeners
30-40 Plus Reducers

Nota: Sera importante la exactitud de peso en cada uno de los componentes
Recuerda: mezclar al adicionar cada producto



Utilizar protección respiratoria adecuada
CEMSA recomienda el uso de mascarilla de aire fresco



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